<u>15 -ാം കേരള നിയമസഭ</u>

<u>7 -ാം സമ്മേളനം</u>

<u>നക്ഷത്ര ചിഹ്നം ഇല്ലാത്ത ചോദ്യം നം. 2087</u>

<u>09-12-2022 - ൽ മറ്റപടിയ്ക്</u>

<u>കെ.എസ്.ആർ.ടി .സി. -സ്വിഫ്റ്റ് - പുതിയ ഇലക്ലിക്ക് ബസ്സുകളുടെ ഗ്രണനിലവാരം</u>

ചോദ്യം			ഉത്തരം		
ശ്രീ. ഐ.സി.ബാലകൃഷ്ണൻ		ശ്രീ ആന്റണി രാജ്മ (ഗതാഗത വകപ്പ് മന്ത്രി)			
(എ)	കെ.എസ്.ആർ.ടി.സി. സിഫ്റ്റിന് പുതിയ ഇലക്ട്രിക്ക് ബസ്സുകൾ വാങ്ങന്നതിനു മന്നോടിയായി മാനേജ്ളെന്റ് വിദഗ്ധ സമിതിയെകൊണ്ട് പരിശോധിപ്പിച്ചിട്ടുണ്ടോ; എങ്കിൽ സമിതിയിലെ അംഗങ്ങളുടെ വിശദാംശങ്ങൾ വൃക്തമാക്കാമോ; ടി ഇലക്ട്രിക്ക് ബസ്സുകൾ വാങ്ങന്നതിന് മുൻപ് ഇണനിലവാരം പരിശോധിച്ച വിദഗ്ധ സമിതിയുടെ റിപ്പോർട്ട് ലഭ്യമാക്കാമോ;	(എ)	ഉണ്ട്. അംഗങ്ങളുടെ വിശദാംശങ്ങൾ ചുവടെ ചേർക്കുന്നു. 1.) Prototype evaluation 1st സമിതി അംഗങ്ങൾ a. എക്സിക്യൂട്ടീവ് ഡയറക്ടർ (മെയിന്റനൻസ് & വർക്സ്) b. അസിസ്റ്റന്റ് വർക്ക്സ് മാനേജർ (മെയിന്റനൻസ്), കണ്ണൂർ c. മാനേജർ (മെയിന്റനൻസ് & വർക്സ്) 2) Prototype evaluation 2nd സമിതി അംഗങ്ങൾ a. ഡെപൂട്ടി ജനറൽ മാനേജർ (KSRTC-SWIFT) b. അസിസ്റ്റന്റ് വർക്ക്സ് മാനേജർ (RID), സെൻട്രൽ വർക്ക്സ്. c. മാനേജർ (മെയിന്റനൻസ് & വർക്സ്) 3) Pre delivery Inspection സമിതി അംഗങ്ങൾ a. കൺട്രോളർ ഓഫ് പർച്ചേയ്സ് & സ്റ്റോജ് b. അസിസ്റ്റന്റ് ഡിപ്പോ എഞ്ചിനീയർ, സെൻട്രൽ വർക്ക്സ് റിപ്പോർട്ട് അനുബന്ധമായി ചേർക്കുന്നു.		
(ബി)	കെ.എസ്.ആർ.ടി.സി സ്വിഫ്റ്റ് ഇലക്ടിക്ക് ബസ്സുകൾ വാങ്ങിയതിന് ശേഷം കെ.എസ്.ആർ.ടി.സി സ്വിഫ്റ്റ് കമ്പനി ബസ്സുകളുടെ ഗുണനിലവാരം വിദഗ്ധ സമിതിയെക്കൊണ്ട് പരിശോധിച്ചിട്ടുണ്ടോ; എങ്കിൽ റിപ്പോർട്ടിന്റെ പകർപ്പം വിദഗ്ധ സമിതി അംഗങ്ങളുടെ വിശദാംശങ്ങളും വൃക്തമാക്കുമോ?	(ബി)	കെ.എസ്.ആർ.ടി.സിസിഫ്റ്റ് ഇലക്ടിക് ബസ്സുകൾ വാങ്ങിയതിനുശേഷം പ്രസ്തുത ബസ്സുകൾ കെ.എസ്.ആർ.ടി.സി.യിർ നിന്നുള്ള ഉദ്യോഗസ്ഥർ ടെണ്ടർ വ്യവസ്ഥകൾ പ്രകാരമുള്ള നിലവാർ പരിശോധിക്കകയും റിപ്പോർട്ട് സമർപ്പിക്കുകയും ചെയ്തിട്ടുണ്ട (റിപ്പോർട്ടിന്റെ പകർപ്പ് അനുബന്ധമായി ചേർക്കുന്നു.) ദർഘാസ് വ്യവസ്ഥ പ്രകാരം ടി ബസ്സുകളുടെ മൂന്നു മാസത്തെ പ്രവർത്തന നിലവാരം പരിശോധിക്കുന്നതിറ കെ.എസ്.ആർ.ടി.സി.യിലെയും കെ.എസ്.ആർ.ടി.സിസിഹ്റ്റിലെയു ഉദ്യോഗസ്ഥരെ ഉൾപ്പെടുത്തി ഒരു സമിതിയെ നിയോഗിക്കുകയും ഇ സമിതി ബസ്സുകളുടെ പ്രവർത്തനം വിലയിരുത്തുകയും ചെയ്തിട്ടുണ്ട (പകർപ്പ് ഉള്ളടക്കം ചെയ്യന്നു)		

ടി സമിതി വിലയിരുത്തിയതിൽ ഈ ബസ്സുകൾ താഴെ സൂചിപ്പിച്ചിട്ടുള്ള പ്രധാന പരാമീറ്ററുകൾ തൃപ്തികരമായി പിൻതുടരുന്നുവെന്ന് ബോധ്യപ്പെടുത്തിയിട്ടുണ്ട്.

SI. No.	Criteria	As per NIT	Performance Complied Y/N
1	Range of the bus in single charge	>120 Kms	Yes
2	Charging Time	Charging time not to exceed 2 hrs 30 minutes, for full charge.	Yes (Average 1 Hr 10 Mins. to 1 Hr 40 Minutes)
3	Energy Consumption	<1.0 KWh	Yes (0.48 to 0.77 KWh)

ക്ടാതെ ഈ ബസുകൾക്ക് മറ്റു വിധത്തിലുള്ള ഗുരുതരമായ തകരാറുകൾ ഒന്നും തന്നെ കാണപ്പെടുന്നില്ല എന്നും റിപ്പോർട്ടിൽ സൂചിപ്പിയ്ക്കുന്നു.

ടി കമ്പനിയുടെ 30 ഇലക്ട്രിക് ബസ്സുകൾ ഹിമാചൽ പ്രദേശ് ട്രാൻസ്പോർട്ട് കോർപ്പറേഷന് ജൂൺ 2019-നുള്ളിൽ വിതരണം ചെയ്തവെന്നും ഇവ തൃപ്തികരമായി പ്രവർത്തിക്കുന്നുവെന്നും റിപ്പോർട്ട് ലഭ്യമാക്കിയിട്ടുണ്ട്.

ഈ ബസുകൾക്ക് കേന്ദ്ര മോട്ടോർ വാഹന നിയമം 1989 ലെ നിബന്ധനകൾക്ക് വിധേയമായി കേന്ദ്ര ടെസ്റ്റിംഗ് ഏജൻസി ആയ iCAT (International Centre for Automotive Technology) പരിശോധിച്ച് Type approval സർട്ടിഫിക്കറ്റ് നല്ജിയിട്ടുള്ളതാണ്. കേരളാ മോട്ടോർ വാഹന വകുപ്പ്, പ്രസ്തുത സർട്ടിഫിക്കറ്റ് പരിശോധന വിധേയമാക്കിയാണ് കേരളത്തിൽ ഈ വാഹനം രജിസ്റ്റർ ചെയ്തിട്ടുള്ളത്.

സെക്ഷൻ ഓഫീസർ

Report on three months' performance of 25 Nos. electric buses commissioned from 01.08.2022.

The Chairman & Managing Director constituted the following committee to evaluate the three months' performance of these 25 buses commenced operation from 01.08.2022:

1. General Manager (Finance), KSRTC	- Chairman
2. Chief Engineer, KSRTC	- Member
	- Member
4. Executive Director (Operations)	- Member
5. Executive Director (Technical)	- Member
	- Member
7. Asst.Exec.Engineer (Electrical)	- Member

The Committee during its first meeting held on 10.11.2022, decided to obtain the performance reports from Thiruvananthapuram City and Peroorkada Depots where the buses are allotted.

The reports from both the depots are received and the Committee convened a meeting on 14.11.2022, observed the following:

1. The buses are performing according to the following NIT conditions according the major performance criteria stipulated:

SI.No.	Criteria	As per NIT	Performance
		Charles & Variant	Complied Y/N
1	Range of the bus in single charge	>120 Kms	Yes
2	Charging Time	Charging time not to exceed 2 hrs 30 minutes, for full charge.	Yes (Average 1 Hr 10 Mins. to 1 Hr 40 Minutes)
3	Energy Consumption	<1.0 KWh	Yes (0.48 to 0.77 KWh)

2. There are no major repeated breakdowns recorded other than some failures including door functioning and observed that many of the defects are happened in the initial stage of operation and the manufacturer has taken steps to avoid such failures. However, it is decided that a notice shall be served to the manufacturer to avoid such failures and to ensure the operations without any breakdowns.

3. The A.Ex.E (Electrical) submitted a report that the chargers supplied along with the buses are satisfactorily performing as per the set performance criteria in the NIT. 2

Hence, the Committee after detailed discussions recommended the following: and the second second

Since the buses at present are performing according to the criteria set in the NIT and no serious drawbacks/failures reported regarding the performance of the 25 Electric Buses with Chargers, commenced operation from 01.08.2022 and evaluated the performance upto 31.10.2022, the Committee recommends that the balance payment due to M/s PMI Electromobility Solutions Pvt. Ltd shall be made with the condition that if any major drawbacks/failures noted further to this payment, the suitable amount may be deducted from the further payment applicable to the

1. General Manager (Finance), KSRTC 2. Chief Engineer, KSRTC Star Barry 3. Executive Director (M&W) 4. Executive Director (Operations) 5. Executive Director (Technicai) 6. DGM(Technical), KSRTC SWIFT

7. Asst.Exec.Engineer (Electrical)

Chairman i internet a service - Member - Member Member - Member - Member - Member

KS117

KL-15A 2424

	RANSPORT CORPORATION
	FULLY BUILT ELECTRIC BUSES
PURCHASE ORDER NO.	<u>DM PM1</u> dated
Date Of inspection	21/07/22
Chassis No	MB926ELOOEC251670
Motor No	71LR00104109A0059
Invoice NO& date	PMIE/2022-23/466 14/6/22
Present Odometer Reading	62 km
Over all Body condition	OR
Paint Appearance	: Ola
Cleanness	OR
Brake System Make .	WABLO
Steering Make	FOTON
ECU No	: HCPU 21112210 7001
Fuel type	EL
Battery No (Heavy Duty)	1. $36 c_1$ 2 $36 c_2$
	3 36 C3
	4. 36 cy 5. 36 cg
Battery No(12 v)	1 ADA 2DODD DT TO DO
	2. MSA 2, DOI BUZ 97025-KS02334
Alternator Make	NIL
Starter Make	NIL
Wiper Motor Make	DAATEX
Fire Extinguisher capacity & No :	4kg 2N0

Destination Board	
Size	
Passenger doors acce	ssories make
Passenger seats & No Air Conditioner	DŠ
Luggage Box	
Courier Box	
Fuel Tank capacity	
Urea Tank Capacity	
Spare wheel carrier	
P A system	
Electric horn	
Camera	
Night Lamps	• • •
VLTD	
Music system	· ·
TV	
Iginition key	
Luggage box key	
Courier box key	
Battery box key	
Urea Tank key	
Driver door key	

CHEMITO 3NO 1000 × 300 mm SATHAM 30+0 NIL NIL NIL NIL NIL NIL GEYUE Yes CHEMITO 4+1 (R) Yes GAGAN Yes Nil Yes NIL NIL Yes NIL Yes

Tyte make size & No 255/JOR 22.5 JTHIJETWAY

1. F.L. $q_{21}/u \ oo 33 \ o5 22$ 2. F.R. $q_{20}/p \ 37260422$ 3. R.L.O. $q_{22}/p \ 36 \ 810422$ 4. R.L.1. $q_{23}/p \ 92 \ 960422$ 6. R.R.1. $q_{44}/u \ 574440522$ 7. Spare wheel $925/p \ 07 \ 93 \ 6422$ $q_{26}/c \ 015 \ 7 \ 092122$

Items in tool kit ... Bolte Jack -12.5 Ton -1 Nos. worning triangle - 1. Alos. wheel spaner Alos. Jack liver - INOS F Hub Spanner - 11105 . A Hub Spanner - INOS. Combanution Spanne N(set) - 13 Mas. hamen - LINOS. Snewyariver 2 NOS . Adjoistable Spinner 2 NIG . Documents/ records

monling pl	yen -	1 Alor
vable tube	repaire fo	01 - 1 riles.
Manley		- 2xlor.
Stri Presser	Hayle	- Inleg.
coneel ch	°C/~	- 21/0j
131 angle	ley	- 1 NG.
Squire	likey	- Inter
Deflecto	of griven.	- 1Nos.

Paille -srni Assistant Works Manager



Works Manager I/e

MECHANICAL ENGINEER (W)

2084

PROTO INSPECTION OF FULLY BUILT NON-ACTIFCERSCHUS

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The Purchase order for 50 numbers of 9 mtrs to x = 1 for ac electric bus was placed with M/s PMI electro mobility P_{12} . Etd, vide purchase order no, SRA/01/001003/2021, dtd 24/12/2021. As just clause number 2/14 of the NIT the successful tenderer shall start delivery of the other extra odel of bus complaint all statutory requirements and spectric ations as per NTI w turn of days from the issuance of purchase order are according to the true to, the entire quantity shall be supplied within 6 months in clading prototype inspection from the date of purchase order.

During the inspection of the technical committee on 17.04-2022 at the factory of M/s PMI Electro mobility solutions Pvt: I tel, the stanufactures has not provided a bus complying clause No: 2.14, for inspection, though the ensourcement was carried out with prior confirmation.

The committee expressed displeasure on not provide thus as perspecification for inspection.

The representatives of the company demonstrated one taily built $\Delta = e^{-i\epsilon true}$ bus manufactured for some other elint, and informed that the peak rest of the bus shall be similar to the buses to be delivered to Kerala SKIC except $\Delta =$

The bus was inspected as per Appendix -I, specification of NIT and the observations were recorded against each clause where ever $a = \frac{1}{4} + \frac{1}{2}$ ble.

ical Engineer WE IL OF ED IT 412022

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SL. NO		SPECIFICATION DETAILS	COMPLIANCE STATUS
1)	Type of buses	ELECTRIC BUS TYPE I	yes
2)	Type of application	CITY	
	Range in Single Charge for 80% soc as per AIS 040, CMVR 124)	120 km(minimum)	Range not evaluated.
	Throughout the entire Syear period.		
4)	Energy_Consumption		Not evaluated
5)	Charging Device	It should be supplied by bidder	
		Fast charger - 50%	FF THE REPRESENT
6)	No. of charging Device	One charging device for every two bus	Not applicable at present
7),	Length of buses	8500mm to 9500mm	8350 mm
8)	Floor height	400MM preferred upto 650	900 mm (ás per appendix I
9)	Overall width	2600 (maximum)	2460 mm
10)	Overall height	3800 (maximum)	2920 mm
11)	No. of seats	30 +1D (minimum)	30+1D
12)	Type of seat	City bus	yes
13)	No. doors	2 nos.	yes
14)	Front Door-1	At front ahead/behind axle	yes
		(Power operated – Driver controlled)	
15)	Center door	Between axles- 1000 mm wide for rapid movement of passengers	1030 mm wide (720 mm width in open condition). Power operated-driver controlled.
<u> </u>		(Power operated – Driver	
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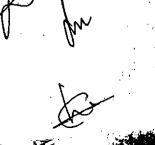
S D					•
	16) Positions of door on		controlled)		
	(6) Positions of door cor	ntrols	Should be on dashboard for driver control and emergence	Yes Yes	: <u>i</u>
			switch inside & outside of doors as per AIS 052		*
17	door- construction &		As per AIS 052	Yes	
	control system of a po operated service door t	wer			
	such that a passenger is	s			
	unlikely to be injured/ trapped between the do	ors		· · · ·	
18)	Front Suspension	<u> </u>	Weveller /Air suspension		
19) 20)	Rear suspension	A	Air suspnsion	Air Suspension Air Suspension	
21)	Steering system Charging mode		ower assisted	Ves	
2 <u>2</u>)	Electric Horn	ċł	C Charging (Suitable for fast parging also)	Yes	
		M tor	V as per IS.1884:1993 atched Pair (Low & High	Yes	
23)	Braking system	Po	wer assisted disc/drum kes	4 wheel disc brake	
	Anti-skid anti-locking brake system (ABS)		per CMVR required	yes	
	ublic Information System	Req	uired as per AIS052		
5) S	peed limiting device	The limit any y	re shall be provisions for ing the vehicle speed at alue as per relevant	Yes Speed limiting is programmed ECU.	
	1 8 9 1 1 1 1 1		/R and as required by	A hu	
12	4/2022			A-	

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	•	KSRTC. Radial/Tubless Tyre – 6 +1.	255/70R 22.5
		(As per type approval)	yes
) Fr	ront overhang	As per CMVR	yes
	ear overhang	As per CMVR	Not inspected bus being a/c shall
ar	Emergency doors/exits or pertures (numbers) and	As per AIS 052	have to provid as per AIS 052.
1	limension in mm	Ac 705 A18 052	Not applicable
· 1	Design type approval	As per AIS 052 GI/Anti corrosion treated	Structural inspectionnot made,
í (Bus structure- materials specs etc.	GI/Anti corrosion treated ERWCR Steel Materials as per Type approval	shall have to provide as NIT.
			390 mm
33)	Maximum first step height	t 400mm Stainless steel pipe of 32mm &	& Ensure as per AIS 052
34)	Grab rails, Centre posts and passenger slings	2mm thick for Grab rail, Centre post and should provide passenger slings at necessary	ie .
35),	Footstep	points. Lower footstep should have retractable facility for differentially disabled	No accessibility to differentially abled. To be confirmed
36)) Panel beading	As per AIS 052	To be confirmed
37)	- 1 mil brackets	As per AIS 052	To be confirmed
38)		As per AIS 052	The confirmed
39	· · · · · · · · · · · · · · · · · · ·	Single piece laminated safet glass, with PVB film interla	ayer
		as per IS 2553 (part-2)-199	
	Glass Fitment	Front wind shield glass sha	all Pasted type provided instead

12/11/2022

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	be fixed by EPDM Rubber	EPDM beading type to be
	beading. Beading less fitment	rectified as per NIT.
	is not acceptable in case of	
	front glass.	
Size & design of glass	Standard designs and also as	·
	per table 22 of AIS 007	To be ensured
Rear windscreen glass	Single piece flat toughened	
	glass- IS:2553 (part-2)-	
	1992/latest	Pasted type provided instead of
Glass Fitment	Shall be fixed by EPDM rubber beading.	EPDM beading type to be
	fubber ocaamB.	rectified as per NIT.
	Standard designs as per the	
	Proto-type approved by	
Size of glass	KSRTC should be supplied in	
	the entire supply of buses for	·
	each variant of buses.	Being A/c fixed type provided.
) Side windows:	Flat two piece design- top	shall be modified as per NIT
	fixed and bottom sliding toughened tinted glass. As per	
	AIS 068	
	Toughened tinted glass IS	
(42) Glass specifications	2553 (part-2)-1992/latest	
	As per AIS 052	
Glass thickness: Colour of glass	C) (VP 100	
	As per AIS 052	
CD		eft MS Brackets provide, shall
44) Fitment of Rear View	side rear view mirror should	modified as per litte
Innior	visible to driver through Fro	ont
	Wind Screen	
	· _ · _ ·	

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·····		glass(Compulsory)	•
45) Mirrors right/left side	Convex as per AIS 001 & 002	
	exterior /interior:	Interior mirror with double	· · · · · · · · · · · · · · · · · · ·
		curvature	
46)) Seat layout	2 x 2	
			Two set of transverse seats
			provided(3 seater-1 and 2 seater
. <u>.</u>	Seat area /seat space per		1)
,	passenger (width* depth)	As per AIS 052	
48)			
		As per AIS 052	
49)		As per AIS 023	
50)	Passenger seating	As per AIS 052 & AIS 023.	
51)	Seat materials		
		Cushioned seat with PU foam	······
		covered with artificial Leather	
		uphoistery [Compliance of	
		Flammability requirements as	
52)	Seat from a start	per IS 15061:2002]	
52)	Seat frame structure material	Powder Coated ERWCR steel	Moulded-seat provided not as per
522		tube.	NIT
53)	Back rest Materials	As per AIS052 with back rest,	
		head support and seat cushion	
		[compliance of flammability	· .
		requirement IS15061:2002]	
54)	Orientation of seats	All seats should be fitted forward	Two set of transverse seats
		looking	provided (3 seater-1 and 2 seater
			1)- shall be as per NIT
55) 1	Number of seats	Minimum 30 +1 D	Yes
56) 5	Seat back rest	Required, Fixed type	1 05
57) 5	Sun visor	Required (Good quality	

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		dunalt		
501		durable and easily operatable)		7
58)		As per AIS 052. should be	To be confirmed	
	anchorage	provided to all seats where	10 be confirmed	
		there is no provision for grab	· ·	
		support in front.		
59)	Driver seat			
60)		AIS 023 and AIS 052		
••)	Driver's working space	As per AIS 052, also proper air		
		ventilation facility to be		
		provided for driver with bottle		
·.		holding clamp facility.		
61)	Corrosion prevention			
	treatment		· · · · · · · · · · · · · · · · · · ·	-1
	Internal surfaces of			
	structural members			-
		As per clause 2.17 - C. Ato and		
	External surfaces of	As per clause 3.17 of AIS 052		
	structural members			
	After drilling		· · · · · · · · · · · · · · · · · · ·	
1	noles/welding			
	Primer coating			
	· · · · · · · · · · · · · · · · · · ·	As per clause 3.17 of AIS 052	· · · · · · · · · · · · · · · · · · ·	
	Body Painting:	PU Paint to be used		. •
4)	Body Colour and Design	Will be given by KSRTC		
5) E	lectrical system,	BIS marked, copper		
-	ectrical cables and	1 1	· · · · · · · · · · · · · · · · · · ·	
	onductor cross section	conductors with fire retardant		
		insulation as per IS/ISO:		
		6722:2006. Conductor cross-		
-		section varying as per circuit		
		requirements, minimum cross-		
_		section 0.5 sq mm		ī
) Fu	se .	As per AIS 052		

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67)	Isolation switches for	As per AIS 052	
Ő	electrical circuits where		
:	RMS value of voltage	As per AIS 052	
	exceeds 100 volts		
68)	Location of cables away	A A IS 052	
	from heat sources	As per AIS 052	
69)	Type approval of circuit		· · ·
	diagram as per standards	As per AIS 052	
	related to electric	As per Als 032	
	equipment/wiring		
70)	Battery (starting battery)	Shall be positioned near driver	
	cut – off switch (isolator	seat for easy and quick	
	switch):	operation by driver.	
71)	Wind screen wiper:	As per table 22 of AIS 007	·
72)	Wiper motor:	Variable speed with time delay	
		relay as per AIS 11	
73)	Wiper arm/blade:	As per AIS 019/AIS 011	
74)	Power ports for ETM	Requires one ETM charging	
	charging	point with ETM holder in	· ·
		driver cabin. DC to AC	
		converter should be provided.	
75)	Lighting- internal &	As per AIS 052 and all interior	
	external and illumination	lights should be LED Type,	
		OE fitting preferred in case of	
		head lamp and tail lamp.	
76)	Dash board	As per AIS 052	
	lighting/control lighting	a second to the second second	
77)	Driver seat belt &	As per CMVR & AIS 052	
	anchorage duly type	conforming to AIS 005 & 015	

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		~	2000000		`			CP (P
		70)	approved.	_				
		78)	Fire extinguisher:		As per AIS			
					052/CMVR/KMVR			
		79)	First aid box:					
					Required -1Nos (Fixed			
					metallic box as per provisio	On		
	-	80)	Handhalt		of CMVR		· ·	
			Handholds:		As per AIS 052, fixed type			
					preferred.			
	 	81)	Stanchions:		As per AIS 052/CMVR.			
		82)	Window guard rails:					
	<u>`-</u>				As per AIS 052/CMVR.		To be provi	dad dad
		.	Entrance/exit guard/step	A	As per AIS 052, step well			ued
ŀ			well guard:	g	uards as per Type Approval.			
		84) E	Emergency exit doors,		S per AIS 050 (m		•	· ·
		. W	arning devices etc.	N	s per AIS 052 /CMVR	Eme	ergency exit to be	Drowidéd
1		.			o seats shall be fitted		per NIT	provided as
				00	structing the free access to			
1				em	ergency door. One grab rail	1	·	1
				to	be provided above the			
ŀ				em em	ergency door. Foot rest			
				Cun	guard to be provided in			Į.
1				fron	t of seats behind			
<u> </u>	85)	-+	·		rgency door.			ŀ
	03)		nt/rear door, step well		bulb as per AIS 008			·
		light	s, door open sign		as her APS 008			·
	86)	Tow	ing device front/rear		0.0			
]			er CMVR & IS 9760-ring	Pr	ovided in Front or	
	87)	Warn	ing triangle	type				ily
	88)	Bumn	ers-front and rear	Asper	AIS 052/CMVR			
	-	p	and rear	As per	AIS 052, Detachable			
				type, e	asily removable in order			
				to have	access to repair the			
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•	• •	aggregatés.	
89)	Luggage Box / Courier		Doguirod on nor NIT
07)	Box	As per AIS 052 and mutually	Required as per NIT
		agreed by the KSRTC and	
	· · · · ·	bidder with scope for	
		maximum space for the	
		provision of courier	
		transportation.	
90)	Electronic Ticketing	Electronic ticket machine	Required as per NIT
	Machine (ETM) Box	(ETM)/Ticket rack box: one	
		box with lock and key should	
		be provided to keep it safely	V
•		under the conductor seat.	
91)	Roof hatch	2 nos. to be provided	To be provided
		(Front-1No- openable to front	
		and	
	· · · · ·	Rear-INo- openable to rear)	
92	Mobile Charging unit	5 Nos. (minimum) of mobile	To be provided.
		charging unit should be	
		provided. if the charging unit	
•		is away from the seat then	
		sufficient lock and key facility	
		to be provided.	
93	Stay box for crew	To be provided with locking	To be provided.
	•	facility and accessible from	
		driver cabin. It should be	
		enough spacious to keep the	
		essentially belongings of crew.	
94	Warranty	The Fully Built ELECTRIC	
		Bus offered should have a	
		warranty for a period of 2	

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	Years/ 2 Lakh Km which ever
•	comes earlier, in respect of
	Chassis parts, Traction motor,
	battery pack for vehicle
	propulsion, and any other
	related systems and Body
	Building Materials and all
	kinds of consumables required
	to run the bug
	to run the bus. ie, aggregate and bus body items
	provided in these t
	provided in these buses due to defective desire
	to defective design, material or workmanship c
· · ·	or workmanship from the date of registration of the
	vehicle (Only and
	vehicle. (Only normal wear of tyres, accident and
	tyres, accident repairs of body, bus washing and
	bus washing are excluded from warranty)
95 Destination Board	
	Alpha Numeric Display900 mm 3 nos provided.(Front,Technology- Amber colouredLobertic
	Technology- Amber coloured900 mm 3 nos provided.(Front,LED based electronic displayLeft and Rear provided). Prefer
	LED based electronic display system in English Hindi and destination of the system in English Hindi and
	Westingtion Frances
	Malayalam.(Comply as per AIS 052 and CMVR).destination board. Shall be provide as per annexure -E.
	AIS 052 and CMVR). provide as per annexure -E.
	Vertically scrolling/falling
	type preferred, Front 1800 x
	330mm size, Rear 1200 x 330
	Single control for both
	destination boards and control
	unit in Driver Cabin and one
	board of dimensions 1800 x
· ind	



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4 <u>)</u>		and the second	
		220	• • • • • • • • • • • • • • • • • • •
		330mm size at the top behind	
)		the driver cabin. All boards	
ĺ		should easily programmable	
		and should compatible with	
		the PIS system.	
96-	Driver Cabin	Should be separated from	Partial cabin separation provided
	Separation	passenger saloon as per AIS	in the inspected A/c bus. To be
		052 Stainless steel tube	· • •
		structure, fencing type. This	provided as per NIT (Full
	7 	separation should not restrict	separation required)
			· · · · · · · · · · · · · · · · · · ·
		the driver seat position	
97	Driver Coli	adjustments.	
97	Driver Cabin	A suitable good quality	yes
	Fan	durable fan to be provided in	
		the driver cabin to fan the	
		driver.	
98	Accessories	Fully equipped tool kit	
			To be provided
		containing Tommy bar,	
		Wheel spanner, Screw	
		driver (heavy duty), cutting	
		pliers, pipe wrench and	·
		Hydraulic Bottle Jack 10	
		Ton (Minimum Capacity).	
99	Bus Chargers	One charging unit should be	
			·
		supplied for every 2 buses, and	
		installed at the location	
1.0.0		suggested by KSRTC.	
100	Proper access to repair and	There shall be easy and quick	
	maintenance points of	access to all under chassis	
	various vehicle	components which require	
	id in the second		
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L.	1		Sugar in an internance such as
	 		suspension, steering, brake
	101	Paneling Materials	, clectric motors, battery etc
			As per AIS 052(Table 22 of
	102	Conductor bell	AIS007)
-	104		String type required
		Positioning of switches	All light control switches shall
			be positioned on the right side
1	105	Conductor seat	top of the driver seat.
.	.		Shall be provided separately as
			inception the set pear the set of
	06 V	ehicle location tracking	oot board.
	de	vice and emergency ar	omplying AIS 140 and as
	bu	tton ^{ap}	proved by KMVD with
		. [1K	NSS, models with mini
ŀ		· P	dure buttons necessary
		501	ware shall also be supply
			Chicle Tracking En
			unption monitoring pro
			strict performance real
107			nust be integrated actual
107	Certifi	cations Comp	C applications.
		$\begin{vmatrix} c \\ a \end{vmatrix}$ CM	
1		require	VR and KMVR ments
		(b) Type	e approval contig
		Julya	uthorized agona in the second se
	•		20
.		c) Comp	liance to strength of
· · · ·			cture- AIS 021
		, compu	ance to Bus Body
<i>c</i>			
<pre>/</pre>	ANR -	12022	
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Code AIS 052 & ITS AIS:140 e) Compliance of flammability requirements as per IS 15061:2002 f) Certificate issued by ARAI

The above are only the observations of the committee on the A/c bus produced before the committee, however this shall not meet the fications and requirements as per the Purchase order issued by Kerala SRTC.

1.Mr: Dev Ashish Palai - Vice President, Design & Development

2.Mr: Sanjay Nagpal - Vice President, Business & Development

3.Mr: Kishan Singh

- Manager Design & Development-

Representatives of Kerala SRTC Inspection Team:

1. Chandra Babu- R- Executive director (Technical)

2. Predhueeraj. S -AWM – Kannur

3. Shibu..S - Manager (M&W)

PROTO INSPECTION OF FULLY BUILT NON-AC ELECTRIC BUS ON 12.05.2022 AT PMI ELECTROMOBILITY PVT LTD.

The Purchase order for 50 numbers of 9 mtrs fully built-non acelectric bus was placed with M/s PMI electro mobility Pvt: Ltd, vide purchase order no; SRA/01/001003/2021, dtd 24/12/2021. As per clause number 2.14 of the NIT the successful tenderer shall start delivery of the offered model of bus complaint all statutory requirements and specifications as per NIT within 60 days from the issuance of purchase order and according to the P.O, the entire quantity shall be supplied within 6 months including prototype inspection from the date of purchase order.

The technical committee constituted vide order No.SRA1/001003/2021 dt.09.05.2022 inspected the prototype vehicle bearing chassis no. MD926EL00EE251670 on 12/05/2022 at the factory of wi/s PIMI Electromobility Pvt Ltd, Dharuhera, Rewari, Haryana

The bus was inspected as per Appendix -I, specification of NIT and the observations were recorded against each clause where ever applicable.

		· · · · · · · · · · · · · · · · · · ·	
SL.	CHARACTERISTICS	SPECIFICATION DETAILS	COMPLIANCE STATUS
NQ			
)	Type of buses	ELECTRIC BUS TYPE I	YES
þ	Type of application	CITY	YES
)	Range in Single Charge for 80% soc as per AIS 040,	120 km(minimum)	Trial run made for 124 Kms and consumed 54% battery charge.
	CMVR 124)		

7	Throughout the entire Syear period.		
4)	Energy Consumption	<1.0 Kwh/ Km	Not evaluated
(5)	Charging Device	It should be supplied by bidder Fast charger – 50%	Not applicable at present
6)	No. of charging Device	One charging device for every two bus	Not applicable at present
- 7)	Length of buses	8500mm to 9500mm	8540 mm
ES)	Floor height	400MM preferred upto 650 mm	900 mm
9)	Overall width	2600 (maximum)	2490 mm
10)	Overall height	3800 (maximum)	2900 mm
. 11)	No. of seats	30 +1D (minimum)	30+1D
12)	Type of seat	City bus	yes
13)	No. doors	2 nos.	yes
14)	Front Door-1	At front ahead/behind axle	yes
-		(Power operated – Driver controlled)	
15)	Center door	Between axles- 1000 mm wide	1041 mm wide (720 mm width in
		for rapid movement of passengers	open condition). Power operated- driver controlled.
		(Rower operated – Driver controlled)	-
16)	Positions of door controls	Should be on dashboard for	Yes
		driver control and emergency switch inside & outside of doors as per AIS 052	
17)	Power operated service	As per AIS 052	Yes
	door- construction &		

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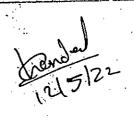
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1		*	
	dimension in mm		
<u>(1)</u>	Design type approval	As per AIS 052	Copy Enclosed
12)	Bus structure- materials	GI/Anti corrosion treated	As per Type Approval
	specs etc.	ERWCR Steel Materials as per	
		-Type-approval	
33)	Maximum first step height	400mm	380 mm
34)6	Grab rails, Centre posts	Stainless steel pipe of 32mm &	Provided Powder Coated Ribbed
4.	and passenger slings	2mm thick for Grab rail,	Aluminium with Slings. Needs to
• • • •		Centre post and should provide	be modified with Stainless Steel
محدود د اد هم		passenger slings at necessary	Pipes as per NIT.
	9. 19. juli	points	
35)	Foot step	Lower foot step should have	Fitted on rear door.
		retractable facility for	
		differentially disabled	
36)	Panel beading	As per AIS 052	As per Type Approval
37)	Roof grab rail brackets	As per AIS 052	As per Type Approval
38)	Floor material	As per AIS 052	As per Type Approval
	Front windscreen	Single piece laminated safety	Yes
57)	(laminated) glass:	glass, with PVB film	
	(lammated) glass.	interlayer as per IS 2553	
•		(part-2)-1992/ lätest	
		Front wind shield glass shall	Complied
	Glass Fitment		Complica
		be fixed by EPDM Rubber	
		beading. Beading less fitment	
		is not acceptable in case of	
		front glass.	
	Size & design of glass .	Standard designs and also as	As per Type Approval
			1 5. •

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	ear windscreen glass	Single piece flat toughened glass- IS:2553 (part-2)- 1992/latest	Yes
	Glass Fitment	Shall be fixed by EPDM rubber beading.	Pasted type provided as per Type Approval.
	Size of glass	Standard designs as per the Proto-type approved by KSRTC should be supplied in the entire supply of buses for each variant of buses.	Yes
)	Side windows:	Flat two piece design- top fixed and bottom sliding toughened tinted glass. As per AIS 068	Yes
2)	Glass specifications	Toughened tinted glass IS 2553 (part-2)-1992/latest	Yes
	Glass thickness:	As per AIS 052	As per Type Approval
	Colour of glass	As per CMVR 100	As per Type Approval
b) _	Rear view mirrors	As per AIS 052	Yes
4)	Fitment of Rear view mirror	Stainless steel C-brackets, Left side rear view mirror should visible to driver through Front Wind Screen glass(Compulsory)	modified as per NIT from the 2 [™]
45)	Mirrors right/left side exterior /interior:	Convex as per AIS 001 & 002 Interior mirror with double curvature	Yes
46)	Seat layout	2 x 2	Two set of transverse seats provided (3 seater-1 and 2 seater (1)

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		• •	
(7)	Seat area /seat space per	As per AIS 052	As per Type Approval
	passenger (width* depth)		
<u> 48) </u>	Seat-pitch-minimum	As per AIS 052	As-per-Type Approval
49)	Seat back rest height	As per AIS 023	As per Type Approval
50)	Passenger seating	As per AIS 052 & AIS 023.	As per Type Approval
51)	Seat materials	Cushioned seat with PU foam	Yes
		covered with artificial Leather	
	,,,,,, _	upholstery [Compliance of Flammability requirements as per IS 15061:2002]	
52)	Seat frame structure material	Powder Coated ERWCR steel	Moulded-seat provided.
53)	Back rest Materials	As per AIS052 with back rest,	City Type Moulded seats are
		head support and seat cushion [compliance of flammability requirement IS15061:2002]	provided without Head Support.
54)	Orientation of seats	All scats should be fitted forward looking	2x2 Layout -10 sets facing front 5 seater on rear-most end- 1. Two set of transverse seats
		i sector a sherid recent	provided (3 seater-1 and 2 seater 1)
55)	Number of seats	Minimum 30 +1D	Yes
56)	Seat back rest	Required, Fixed type	Yes
57)	Sun visor	Required (Good quality durable and easily operatable)	Yes
58)	Seat belts & their anchorage	As per AIS 052. should be provided to all seats where	Yes
		there is no provision for grab- support in front.	

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N.	· · · ·		- · · · · · · · · · · · · · · · · · · ·
	Driver seat	AIS 023 and AIS 052	Yes
60)	Driver's working space	As per AIS 052, also proper air	Yes,
<u></u>		ventilation facility to be	(Bottle Holder to be provided).
		provided for driver with bottle holding clamp facility.	· · · · · · · · · · · · · · · · · · ·
61)	Corrosion prevention		
,	treatment		
	Internal surfaces of		
	structural members		Certificate provided by the
	External surfaces of	As per clause 3.17 of AIS 052	Manufacturer (copy enclosed).
•	structural members		
	After drilling	-	
	holes/welding		
62)	Primer coating	As per clause 3.17 of AIS 052	Certificate provided by the
	· .		Manufacturer (copy enclosed).
63)	Body Painting:	PU Paint to be used	Certificate provided by the
		· ·	Manufacturer (copy enclosed).
64)	Body Colour and Design	Will be given by KSRTC	Yes
			(Logo & Graphics to be finalized by KSRTC)
65)	Electrical system,	BIS marked, copper	
,	electrical cables and	conductors with fire retardant	As per Type Approval
	conductor cross section	insulation as per IS/ISO:	
		6722:2006. Conductor cross-	
)	section varying as per circuit	
	•	requirements, minimum cross-	
		section 0.5 sq mm.	
66)	Fuse	As per AIS 052	As per Type Approval
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Ĩ	Isolation switches for	As per AIS 052	As per Type Approval
7	electrical circuits where		
	RMS value of voltage	As per AIS 052	
	exceeds 100 volts		- · ·
68)	Location of cables away		Yes
	from heat sources	As per AIS 052	
69)	Type approval of circuit		
	diagram as per standards related to electric	As per AIS 052	As per Type Approval
• •··••••••	equipment/wiring		
70)	Battery (starting battery)	Shall be positioned hear driver	Yès
	cut – off switch (isolator	seat for easy and quick	
	switch):	operation by driver.	
71)	Wind screen wiper:	As per table 22 of AIS 007	Yes
7 <u>2)</u>	Wiper motor:	Variable speed with time delay	Yes
		relay as per AIS 11	
73)	Wiper arm/blade:	As per AIS 019/AIS 011	Yes
74)	Power ports for ETM	Requires one ETM charging	Location to be modified and to be
	charging	point with ETM holder in	placed behind the Driver Seat.
		driver cabin. DC to AC	l
•		converter should be provided.	
75)	Lighting- internal &	As per AIS 052 and all interior	Yes
	external and illumination	lights should be LED Type,	
		OE fitting preferred in case of	
,	a MAN AND AND AND AND AND AND AND AND AND A	head lämp and tail lamp.	
76)	Dash board	As per AIS 052	Yes
	lighting/control lighting		
77)	Driver seat belt &	As per CMVR & AIS 052	Yes
	anchorage duly type	conforming to AIS 005 & 015	
, 	approved.	· · · · · · · · · · · · · · · · · · ·	

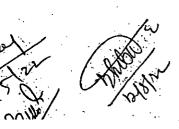
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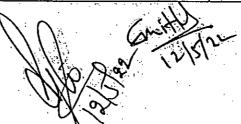
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(/8) /	Fire extinguisher:	As per AIS 052/CMVR/KMVR	2 Nos. 4 Kg each provided	
79)	First aid box:	Required -1Nos (Fixed	Yes	
<u> </u>		metallic box as per provision		
		of CMVR		
80)	Handholds:	As per AIS 052, fixed type preferred.	Yes	
81)	Stanchions:	As per AIS 052/CMVR.	Yes	
82)	Window guard rails:	As per AIS 052/CMVR.	Yes	•
83)	Entrance/exit guard/step well guard:	As per AIS 052, step well guards as per Type Approval.	Yes, Additional Grab handles to be provided on rear doors.	· ·
84)	Emergency exit doors, warning devices etc.	As per AIS 052 /CMVR No seats shall be fitted obstructing-the-free-access-to	Provided as per Type Approval.	-
		emergency door. One grab rail to be provided above the		
		cum guard to be provided in front of seats behind emergency door.		
85)	Front/rear door, step well	LED bulb as per AIS 008	Yes	
	lights, döör open sign			
86)	Towing device front/rear	AS per CMVR & IS 9760-ring	Provided in Front only.	
:		type		· · .
87)	Warning triangle	As per AIS 052/CMVR	Will be supplied along with the	
	· ·		bus.	
88)	Bumpers-front and rear	As per AIS 052, Detachable	Yes	
• •		type, easily removable in order to have access to repair the		
		to have access to repair the		

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		aggregates.		
9)	Luggage Box / Courier	As per AIS 052 and mutually	Provided behind rear seat but the	
	Box	agreed by the KSRTC and	Size to be increased.	<u></u> ,
		bidder with scope for		Ş
		maximum space for the	-	
		provision of courier		
	, · · ·	transportation.		
0)	Electronic Ticketing	Electronic ticket machine	The charging socket to be	
	Machine (ETM) Box	(ETM)/Ticket rack box? one	included in the ETM Box behind	
		box with lock and key should	the driver seat.	
		be provided to keep it safely		
		under the conductor seat.	•	l
<u></u>	D. 61-441	2 nos. to be provided	Yes	
1)	Roof hatch	(Front-1No- openable to front		ł
		and		╞
		Rear-1No- openable to rear)		$\left\{ \right.$
2	Mobile-Charging unit		Yes	╀
		charging unit should be		
	0	provided. if the charging unit		
		is away from the seat then		
		sufficient lock and key facility		
		to be provided.		
	Stay box for crew	To be provided with locking	To be provided in front of the	
_		facility and accessible from	Rear Door by the shifting the	¢
	· · ·	driver cabin. It should be	position of Fire Extinguisher to	N.
		enough spacious to keep the	the side wall.	
		essentially belongings of crew		
Ö.	Warranty	The Fully Built ELECTRIC	To be executed by the	
94	waitancy	Bus offered should have a	Manufacturer.	
		warranty for a period of 2		
		warianty to a Porton of		<u>.</u>

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No. 44

comes earlier, in respect of Chassis parts, Traction motor, battery pack for vehicle propulsion, and any other related systems and Body Building Materials and all. kinds of consumables required to run-the bus, ie, aggregate and bus body items provided in these buses due to, defective design, material or workmanship from the date of registration of the vehicle (OM) normal wear of tyres, accident repairs of body, bus washing are excluded from warraety) 95 Destination Board Alpha Numeric Display Technology - Amber coloured LED based electronic display system in English Hindi and Malayalam. (Comply as per AIS 052 and CMVR). Vertically scrotting/falling rype preferred, Front 1800 x 330mm size, Rear 1200 x 330 Single control for both destination boards and control			\$. Q	··· ·· ··	
Chassis parts, Traction motor, battery pack for vehicle propulsion, and any other related systems and Body Building Materials and all kinds of consumables required to run the bus, i.e., aggregate and, bus, body items provided in these buses due to, defective design, material or workmanship from the date of registration of the vehicle (Only normal wear of tyres, accident repairs of body, bus washing are excluded from warrastly) 900 x 290 mm 3 nos provided (Front, Left and Rear LED based electronic display system in English Hindi and Malayalam Malayalam Venicilly scrotting/falling type preferred, Front 1800 x 30min size, Rear 1200 x 330 Single control for both destination boards and control		· · · · · · · · · · · · · · · · · · ·	Years/ 2 Lakh Km which ever		
battery pack for vehicle propulsion, and any other related systems and Body Building Materials and all. kinds of consumables required torun the bus, i.e., aggregate and, bus, body items provided in these buses due to, defective design, material or workmanship from the date of registration of the vehicle (Only normal wear of tyres, accident repairs of body, bus washing are excluded from warranty) 900 x 290 mm 3 nos provided. (Front, Left and Rear LED based electronic display system in English Hindi and Malayalam Alpha Numeric Display provided.(Front, Left and Rear LED based electronic display system in English Hindi and Malayalam Venicilly scrottling/falling type preferred, Front 1800 x 30min size, Rear 1200 x 330 Single control for both destination boards and control unit in Driver Cabin and one	r		comes earlier, in respect of		
propulsion, and any other related systems and Body Building Materials and all. kinds of consumables required to run the bus. ie, aggregate and bus body items provided in these buses due to. defective design, material or workmanship from the date of registration of the vehicle.(Only normal wear of tyres, accident repairs of body, bus washing are excluded from warraaty) 900 x 290 mm 3 nos provided. (Front, Left and Rear LED based electronic display system in English Hindi and Malayalam, (Comply as per AIS 052 and CMVR). Verticilly scrotting/fallting type preferred, Front 1800 x 330min size, Rear 1200 x 330 Single control for both destination boards and control			Chassis parts, Traction motor,		
vertext related systems and Body Building Materials and all. kinds of consumables required to-run-the bus, ie, aggregate and bus body items provided in these buses due to, defective design, material or workmanship from the date of registration of the vehicle.(Only normal wear of tyres, accident repairs of body, bus washing are excluded from warraaty) 95 Destination Board Alpha Numeric Display 900 x 290 mm 3 nos provided.(Front, Left and Rear LED based electronic display system in English Hindi and Malayalam. Comply as per AIS 052 and CMVR). Verticilly scrotting/falling type prefered, Front 1800 x 330min size, Rear 1200 x 330 Single control for both destination boards and control		<u></u>	battery pack for vehicle		
Building Materials and all. kinds of consumables required to run the bus. ie. aggregate. and bus body items provided in these buses due to defective design, material or workmanship from the date of registration of the vehicle.(Only normal wear of tyres, accident repairs of body, bus washing are excluded from warranty) 95 Destination Board Alpha Numeric Display Technology- Amber coloured LED based electronic display system in English Hindi and Malayalam. (Comply as per AIS 052 and CMVR). Vertically scrotling/falling rype preferred, Front 1800 x 330mm size; Rear 1200 x 330 Single control for both destination boards and cofficial unit in Driver Cabin and one.			propulsion, and any other	1	
kinds of consumables required to run the bus ie, aggregate. and bus body items provided in these buses due to defective design, material or workmanship from the date of registration of the vehicle.(Only normal wear of tyres, accident repairs of body, bus washing are excluded from warranty) 900 x 290 mm 3 nos provided ILED based electronic display system in English Hindi and Malayalam. (Comply as per AIS 052 and CMVR). Vertically scrotling/falling rype preferred, Front 1800 x 330mm size; Rear 1200 x 330 Single control for both destination boards and cofftrol	Ì	· .	related systems and Body		
to run the busie, aggregate			Building Materials and all	·	
and bus body items provided in these buses due to defective design, material or workmanship from the date of registration of the vehicle.(Only normal wear of tyres, accident repairs of body, bus washing are excluded from warranty) 55 Destination Board Alpha Numeric Display Technology - Amber coloured LED based electronic display system in English Hindi and Malayalam (Comply as per AIS 052 and CMVR). Vertically scrotling/falling type preferred. Front 1800 x 330mm size, Rear 1200 x 330 Single control for both destination boards and control unit in Driver Cabin and one.			kinds of consumables required	х.	
and bus body items provided in these buses due to. defective design, material or workmanship from the date of registration of the vehicle.(Only normal wear of tyres, accident repairs of body, bus washing are excluded from warranty) 5 Destination Board Alpha Numeric Display Technology- Amber coloured LED based electronic display system in English Hindi and Malayalam Also 052 and CMVR). Vertically scrotting/falling type preferred. Front 1800 x 330mm size, Reär 1200 x 330 Single control for both destination boards and control			to run the bus ie, aggregate		
provided in these buses due to. defective design, material or workmanship from the date of registration of the vehicle (Only normal wear of tyres, accident repairs of body, bus washing are excluded from warranty) 5 Destination Board Alpha Numeric Display Technology- Amber coloured LED based electronic display system in English Hindi and Malayalam. (Comply as per AIS 052 and CMVR). Vertically sorolling/falling type preferred, Front 1800 x 330mm size, Rear 1200 x 330 Single control for both destination boards and control unit in Driver Cabin and one		•		x.	
to, defective design, material or workmanship from the date of registration of the vehicle.(Only normal wear of tyres, accident repairs of body, bus washing are excluded from warranty) 5 Destination Board Alpha Numeric Display Technology - Amber coloured LED based electronic display system in English Hindi and Malayalam (Comply as per AIS 052 and CMVR). Vertically scrolling/falling type preferred, Front 1800 x 330mm size; Rear 1200 x 330 Single control for both destination boards and control unit in Driver Cabin and one					
or workmanship from the date of registration of the vehicle. (Only normal wear of tyres, accident repairs of body, bus washing are excluded from warranty) 5 Destination Board Alpha Numeric Display Technology- Amber coloured LED based electronic display system in English Hindi and Malayalam. (Comply as per AIS 052 and CMVR). Vertically scrolling/falling type preferred, Front 1800 x 330mm size, Rear 1200 x 330 Single control for both destination boards and control unit in Driver Cabin and one		• :			
of registration of the vehicle. (Only normal wear of tyres, accident repairs of body, bus washing are excluded from warranty) 5 Destination Board Alpha Numeric Display Technology- Amber coloured LED based electronic display system in English Hindi and Malayalam. (Comply as per AIS 052 and CMVR). Vertically scrotling/falling type preferred, Front 1800 x 330 mm size, Rear 1200 x 330 Single control for both destination boards and control unit in Driver Cabin and one					
vehicle (Only normal wear of tyres, accident repairs of body, bus washing are excluded from warranty) 5 Destination Board Alpha Numeric Display Technology- Amber coloured LED based electronic display system in English Hindi and Malayalam (Comply as per AIS 052 and CMVR). Vertically scrolling/falling type preferred, Front 1800 x 330mm size, Rear 1200 x 330 Single control for both destination boards and control unit in Driver Cabin and one		· ·			
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bus washing are excluded from warranty) 5 Destination Board Alpha Numeric Display 900 x 290 mm 3 nos provided.(Front, Left and Rear LED based electronic display system in English Hindi and Malayalam (Comply as per AIS 052 and CMVR). Verticality scrotling/falling type preferred, Front 1800 x 330mm size, Rear 1200 x 330 Single control for both destination boards and control		······································		· · · · · · · · · · · · · · · · · · ·	
5 Destination Board Alpha Numeric Display 900 x 290 mm 3 nos 5 Destination Board Alpha Numeric Display 900 x 290 mm 3 nos 5 Technology- Amber coloured provided (Front, Left and Rear LED based electronic display system in English Hindi and Malayalam. (Comply as per AIS 052 and CMVR). Vertically scrolling/falling type preferred, Front 1800 x 330mm size; Rear 1200 x 330 Single control for both destination boards and control unit in Driver Cabin and one To both			-, .	· · ·	
5 Destination Board Alpha Numeric Display Technology- Amber coloured LED based electronic display system in English Hindi and Malayalam (Comply as per AIS 052 and CMVR). Vertically scrolling/falling type preferred, Front 1800 x 330mm size; Rear 1200 x 330 Single control for both destination boards and control unit in Driver Cabin and one 900 x 290 mm 3 nos provided.(Front, Left and Rear provided).					
5 Destination Board Thipma Reample of the provided (Front, Left and Reample of the provided). 5 Technology - Amber coloured provided (Front, Left and Reample of the provided). 1 LED based electronic display provided). 1 System in English Hindi and Malayalam 1 Malayalam (Comply as per AIS 052 and CMVR). 1 Vertically scrolling/falling 1 type preferred, Front 1800 x 330mm size; Rear 1200 x 330 Single control for both destination boards and control unit in Driver Cabin and one	<u> </u>		A TAX GOINT CONTRACT OF A	000	
LED based electronic display provided). system in English Hindi and Malayalam. (Comply as per AIS 052 and CMVR). Vertically scrolling/falling type preferred, Front 1800 x 330mm size; Rear 1200 x 330 Single control for both destination boards and control unit in Driver Cabin and one	5	Destination Board			
system in English Hindi and Malayalam. (Comply as per AIS 052 and CMVR). Vertically scrolling/falling type preferred, Front 1800 x 330mm size, Rear 1200 x 330 Single control for both destination boards and control unit in Driver Cabin and one		1			
Malayalam. (Comply as per AIS 052 and CMVR). Vertically scrolling/falling type preferred, Front 1800 x 330mm size, Rear 1200 x 330 Single control for both destination boards and control unit in Driver Cabin and one				provided).	
AIS 052 and CMVR). Vertically scrolling/falling type preferred, Front 1800 x 330mm size; Rear 1200 x 330 Single control for both destination boards and control unit in Driver Cabin and one					
Vertically scrolling/falling type preferred, Front 1800 x 330mm size; Rear 1200 x 330 Single control for both destination boards and control unit in Driver Cabin and one		•	Malayalam. (Comply as per	· · · ·	
type preferred, Front 1800 x 330mm size; Rear 1200 x 330 Single control for both destination boards and control unit in Driver Cabin and one				х і	
330mm size; Rear 1200 x 330 Single control for both destination boards and control unit in Driver Cabin and one					
Single control for both destination boards and control unit in Driver Cabin and one			type preferred, Front 1800 x		
destination boards and control unit in Driver Cabin and one			330mm size, Rear 1200 x 330		Ì
unit in Driver Cabin and one	•		Single control for both	· · ·	
unit in Driver Cabin and one			destination boards and control		
		•			Ì
			board of dimensions 1800 x		



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11	······································		
I/		330mm size at the top behind	
f i se		the driver cabin. All boards	
P		should easily programmable	
-		and should compatible with	
		the PIS system.	
96	Driver Cabin	Should be separated from	Provided with Powder Coated
	Separation	passenger saloon as per AIS	Ribbed Aluminum Fencing.
	· · · ·	052 Stainless steel tube	
		structure, fencing type. This	
		separation should not restrict	
		the driver seat position	
		adjustments.	
97	Driver Cabin	A suitable good quality	yes
	Fan	durable fan to be provided in	
	· · · · · · · · · · · · · · · · · · ·	the driver cabin to fan the	
		driver.	
98	Accessories	Fully equipped tool kit	Demonstrated the Tool Kit,
		containing Tommy bar,	Jack and accessories as per
		Wheel spanner, Screw	NIT and to be provided along
		driver (heavy duty), cutting	with the bus.
		pliers, pipe wrench and	
	· · ·	Hydraulic Bottle Jack 10	· · · · · · · · · · · · · · · · · · ·
		Ton (Minimum Capacity).	
99	Bus Chargers	One charging unit should be	To be provided as per the
		supplied for every 2 buses, and	direction from KSRTC.
		installed at the location	
	•	suggested by KSRTC.	
100	Proper access to repair and	There shall be easy and quick	Yes
	maintenance points of	access to all under chassis	
	various vehicle	components which require	
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17	components	repair and maintenance such as		
1		suspension, steering, brake		
/				
101	Paneling-Materials	,electric mötors ,båttery etc.	×.	
<u> </u>		As per AIS 052(Table 22 of	As per Type Approval	
		AIS007)		
102	Conductor bell	String type required	To be Provided	e)
104	Positioning of switches	All light control switches shall.	Yes	
		be positioned on the right side	3	
		top of the driver seat.		
105	Conductor seat	Shall be provided separately as	To be earmarked by KSRTC.	
		independent seat near the rear	TO DE Calmarken by KSRTC.	
-		foot board.		
106	Vehicle location tracking	Complying AIS 140 and as	Yes, Star Telematics.	-
	device and emergency	approved by KMVD with	ros, star reternatios.	•
	-button	IRNSS, models with minimum	······································	
		5 panic buttons necessary		
		software shall also be supplied		
<u> </u>		for Vehicle Tracking, Energy		
		consumption monitoring, PIS		
		and other performance reports		
· [•	and must be integrated with	· · · ·	
ĺ		KSRTC applications.		
07	Certifications	Comply with	Turne American Constant	
ľ		a) CMVR and KMVR	Type Approval Certificate from iCAT Enclosed.	
	,	requirements	IGAT ENCIOSED.	· .
		b) Type approval certificate		
ĺ		by any authorized agency in		
ŀ		CMVR 126		
		c) Compliance to strength of		577F
	·	super structure- AIS 031)
•••		d) Compliance to Bus Body		
5 - 22	Hatter An	Alle 202 54144	tand 122	

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		to the second	
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	-	Code AIS 052 & ITS AIS:140	ך
		e) Compliance of flammability	
		requirements as per IS	
		15061:2002	
· · · · · · · · · · · · · · · · · · ·		f) Certificate issued by ARAI	
	•		J
Subject	t to the above sugge	sted modifications, the Prototype Bus Model is in order as per	
the NI	τ [°]	sted modifications, the Prototype Bus Model is in order as per	
	•		
	`	i i i i i i i i i i i i i i i i i i i	
<u> </u>	sentatives_of_M/s_PA	MI-Electro-mobility Solutions:	
		aut to the	
1.5	h.Sunil Mittal	- Vice President, Operations	
		$\mathcal{N} \mathcal{O}$	
2.5	h Ajay Joshi	- General Manager Will Rog?	
		- General Manager	
		KH 1a.	
3.S	h.Kishan Singh	Manager, Design & Development	
		Correl 2	-
Repres	entatives of Kerala	SRTC Inspection Team:	
· . ·		TELES IS	* ~
1.	Sh.R.Prithviraj	- Asst. Works Manager, KSRTC	
	· ····		
2.	Sh Illing Data		
Ζ.	Sh. Ullas Babu	- DGM(Technical), KSRTC SWIFT Ltd	
			•
· 3.	Sh.S.Shibu	- Manager (M&W), KSRTC	
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PRE-DELIVERY INSPECTION OF 9 M NON-AC ELECTRIC BUSES AT DHARUHERA PLANT OF M/S PMI ELECTROMOBILTY SOLUTIONS PRIVATE LIMITED ON 08:06.2022

In continuation to the prototype inspection of 9m non ac electric bus on 12.5.22, certain deviations from the NIT were pointed out through e mail on 20.5:22. Out of the 14 points raised 9 points are accepted by M/s PMI for rectification/modification and balance 5 deviations has been accepted/agreed by KSRTC. The joint inspection details as observed are.

Inspected bus

KSRTC 1

KSRTC 2

MD926EL00EE251670 (Proto)

MD926EL00EF251691

Chassis Number

After inspection of buses, production line process was verified & observed busses in Production process,

During the joint discussion, it was committed by M/s PMI to dispatch all 25 buses by 24th June 2022, & Rest 25 buses by 24th of August 2022.

		and the second		
SI	CHARACTERIS	SPECIFICATION AS DEVIATION	PMI REMARKS	REMARKS OF THE
No.	TICS	PER NIT OBSERVED DURING		INSPECTION TEAM
		PROTOTYPE EVALUATION		· · · · · · · · · · · · · · · · · · ·
1	Grab rails,	Stainless sreel pipe of Provided Powd	er OK, Stainless steel pipes as	Under Fitment
	Centre posts	32 mm & 2 mm thick Coated Ribb	ed required in NIT will be	•
	and	for Grab rail Centre Aluminum	provided	
	passengers	post and should Slings, needs to		
		**************************************		<u>~</u>

*		0						
	1		sling		provide passenger	modified with		
í	ر				slings at necessary	- Stainless - Steel - Pipes		
					points.	asper NIT		-
Í	,	2	Glass Fitme	nt	Shall be fixed by EPDM	Pasted type	Front windshield glass is Accepted by KSRTC No	action
					rubber beading	provided as perstype	fitted in EPDM rubber required	
	-		-			approval.	profile, whereas rear windshield has been	
Į.			, 					
						;	pasted with sealant to enhance the aesthetics of	
	•	,	 				the rear side of the bus	
							As per Clause No 40;	
، در ریار							Appendix -I of the NIT	
							Glass can either be	
	ેશ્વેર્ પ							
	. 5×10.					·. ·	pasted / can be fitted in Rubber,	-
	. <i>сто</i> фу	3	Fitment	of	Stainless steel C-	MS Brackets provided,	Will be modified from the SS brackets used , Ve Second Bus	erified
			Rear-view		brackets, left side rear	shall be modified as		
		•	mirror		view mirror should be-	per NIT from the 2nd		
			· ·		visible to drive	bus.		
	••• ,				through Front Wind			•
					Screen			
			,		glass (Compulsory)			
		\leq	All or rat		vere the		pu De	· ·

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			.	· · ·		
.4	Seat layout	2X 2		Two set of transverse seats		Seat Layout has been Accepted by KSRTC. No
	-*			provided (3		designed for convenience action required of standee passengers &
				seater-1 and 2 seater-1)		this arrangements provides more space
					- - 	for passengers who are getting deboarded from
		· .				the bus & same Layout
-						also has been approved in TYPE APPROVAL of the
5	Seat frame structure	Powder-Coat	ed ERWCR	Molded- seat pro	· · · ·	PROTO by ICAT. Especially designed in Accepted by KSRTC. No
1 34	material					Europe, approved by ARAY action required PUNE, cantilever powder
						coated ERWCR base frame
-						with molded cushioned seats are provided which
						will make maintenance
		- -			1	inside of the bus very easy & provides lot of space for
					1	placing=luggage. (Test

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			· · · · · · · · · · · · · · · · · · ·		reports submitted to]
1					Inspection TEAM)	
- /	6	Back rest	As per AIS052 with	City Type Molded	Especially designed in Accepted by KSRTC. N	NO
-1		Materials	back rest, head	seats are provided	Europe, approved by ARAI	
			support and seat	without Head Support	PUNE, cantilever powder	
			cushion (Compliance	· ·	coated-ERWCR base frame	
			of flammability		with molded cushioned	
		4. •	requirement IS		seats are provided for	
с			15061:2002)		com'fortable journey. As per	
					AIS 052 Type 1 city buses	
			· .		head rest is not mandatory.	
	26.7.35	Orientation of	Alleseats:should be	2 X 2 Layout- 10 sets		No
	2.0	seats	fitted forward looking	facing front 5- seater	designed for convenience action required	
	б. <u>Та</u>			on rear most end -1.	of standee passengers &	
				Two set of transverse	this arrangements	• . •
			· · ·	seats provided (3-	provides more space for	
				seater-1 and 2	passengers who are	
• 4 5.				seater-1)	getting deboarded from	
*					the bus & same Layout	
					also has been approved	
	1				in TYPE APPROVAL of the	· .
	· .	Soft or rol	un let	\$	m	

			ĺ	1		··•
TI					- -	10
	7 6	5				
	t					
2					PROTO by ICAT	
	8	Driver's	As per AIS 052, also	Yes,	Bottle Holder will be Provided, Verifi	ed
		Working space	proper air ventilation	(Bottle holder to be provided)	provided in Driver cabin	
				provided)	in all the buses including proto	· ·
	:		facility to be provided			
			for driver with bottle			4
			holding clamp facility		· · ·	
	9	Power ports		Location to be	As per suggestion of the Modified, Verifi	ed
	-	for ETM	Requires one ETM	modified and to be	Inspection team, Location	
		charging	charging point with	placed behind the	modified, will be	
	1		ETM: holder in driver	Driver.Seat.	replicated in all the	
			cabin. DC to AC		buses.	
	AN AN		converter should be.			
	10	Luggage Box/	provided.			
		Courier Box		Provided behind rear	As per suggestion of the Provided with in	creased size
	-		As per AIS 052 and	seat but the Size to	Inspection team, Size of 900 L x 200 B x	300 H mm
	1		mutually agreed by the KSRTC and bidder with	be increased.	the rear box will be	
	•		scope for maximum		increased & will be	
			space for the provision		replicated in all the buses	•
			of courier			
			transportation			
		Othor 1	Le et 6		AND AND	
A Start		X1)			<u> </u>	

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Ŵ	5	11	Electronic Ticketing	Electronic Ticket Machine (ETM)	The charging socket	As per suggestion of the Inspection team, Location	Modified, Verified		
	1		Machine (ETM)	/Ticket rack box: one	ETM Box behind the	modified, will be			
			Box	box with lock and key	driver seat.	replicated in all the			
				should be provided to		1.00			`,
				keep it safely under					
				the conductor					
		12	Stay box for	seat To be provided; with	To be provided in	As per suggestion of the	Location of Fire Ext	inguisher	
			crew	locking facility and	front of the Rear Door	Inspection team, Location	shifted, additional B	ex provided.	
				accessible from driver	by the shifting the	of Fire Cylinder shifted to	2 2		• •
				cabin. It should be	position of Fire	- the side wall & one	500 L x.250 B x 185	Hmm	
·			-	enough spacious to	Extinguisher to the	additional box with lock &			
	-11 - A Riy			keep the essentiality	side wall.	key arrangements provided, will be			•
				belongings of crew		provided, will be replicated in all the			
						buses.			
		13	Driver Cabin	Should be separated	Provided with Powder	Tube fencing will be %	Stainless Steel Fenci	ng provided	
	4	· ·	Separation	from passenger saloon	Coated Ribbed	provided to separate the	-		
	4			as per AIS 052	Aluminum Fencing.	driver area in all the			
-				Stainless steel tube		buses.	•		•
				structure, fencing		,		,	
				type. This		<u> </u>	L]	,
ł		\sim	thornes)	Jer elong		m	·	· · ·	•

